

Crimp specification				
Type Document	Crimp Specification	Revised /Edition	A1	
Date Issued:	2020/11/05 Data Revised:		2023/12/16	
Subject: 2016T			Issued By:	
2.00mm Pitch Terminal crimp specification			Engineering Dept.	

Description:

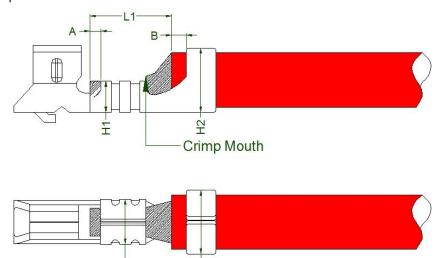
Height and width of conductor crimp core should be set as required.

(conductor crimp height and width of conductor barrel)

According to the external diameter and the type of electric wire, the width of crimped sheath shall be adjusted, wire won't be easily taken off from contact nor too much crimped.

(Crimped width of insulation barrel)

Position Graph:



Note:

- 1. Conductor crimp width. W1
- 2. Conductor crimp height. H1
- 3. Insulator crimp width. W2
- 4. Insulator crimp height. H2
- 5. Conductor wire shall be dimension long (mm) out A.
- 6. Naked part of sheathed wire must be located in the vicinity of center B.

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7. The Crimp mouth must be equipped like bell.



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Requirement:

Subject:UL1061 or equivalent type electric wire					
AWG#	Conductor (mm²)	Insulation Diameter	Insulator skins length (Dim .B) mm	Copper wire leakage size (Dim .A) mm	Dim. L1 (mm) out
#30~#24	0.051mm ² ~0.205mm ²	1.50mm(max)	0.20mm~0.50mm	0.10mm~0.50mm	1.60mm~1.90mm
Wire Gauge	Conductor Crimp Area Insulator Crimp Area		Terminal Tensile		
(AWG#)	Width (W1)	Height(H1)	Width (W2)	Height(H2)	Strength
#30		0.60±0.03mm		1.35±0.05mm	0.80kgf
#28	1.05±0.03mm 1.50±0.05mm	1.40±0.05mm	1.50kgf		
#26		1.50±0.05mm	2.0kgf		
#24		0.78±0.03mm		1.60±0.05mm	3.0kgf

Remarks

- 1. Unalike equipment and crimp reel molds skill facility or not shall be difference to result in dissimilar.
- 2. This crimping specification is not limited to material changes.

Signature: _______ENG

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Date	REV	DESCRIPTION	MODIFY	APPROVAL
2020/11/18	А	Initial Issued	/	Kim Huang
2023/12/16	A1	Modified H2,W2 height and width standards	FX	Jack Zhang